



Control Union Certifications B.V.
Meeuwenlaan 4-6, 8011 BZ, Zwolle, Overijssel, NL-OV, Netherlands, NL
+31 38 426 0100
www.controlunion.com

SCOPE CERTIFICATE

Scope Certificate Number: CU1148893GRS-2024-00052128

Control Union Certifications certifies that
Amann & Söhne GmbH & Co. KG

Textile Exchange-ID (TE-ID): TE-00041923

License Number: CB-CUC-1148893

Hauptstrasse 1

74357 Bönnigheim, Baden-Württemberg, DE-BW, Germany, DE

has been audited and found to be in conformity with the
Global Recycled Standard (GRS)
- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Functional accessories (PC0017)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Brand (PR0035), Dyeing (PR0008), Finishing (PR0012), Packing (PR0020), Pre-treatment (PR0021), Preparatory (PR0022),
Trading (PR0030), Spinning (PR0027)

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2025-05-09

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standard Claims Policy V1.3

Place and date of issue:



Zwolle, 2024-05-10
Last updated: 2024-05-17

On behalf of the Managing Director
Teresa Krönung | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC
Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01
Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

Certification Body



Standard's logo



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Amann & Söhne GmbH & Co. KG

Global Recycled Standard (GRS)

Products Appendix

Under the scope of this certificate, the following products are covered:

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Functional accessories (PC0017)	Sewing threads (PD0041)	100.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00051424, TE-00018664, TE-00012394, TE-00011311, TE-00041923, TE-00003903, TE-00018331
Functional accessories (PC0017)	Sewing threads (PD0041)	5.0% Polyamide (Nylon) (RM0182) 95.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00051424, TE-00012394, TE-00018664, TE-00041923, TE-00011311, TE-00003903, TE-00018331
Functional accessories (PC0017)	Sewing threads (PD0041)	4.0% Polyamide (Nylon) (RM0182) 96.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00051424, TE-00012394, TE-00018664, TE-00041923, TE-00011311, TE-00003903, TE-00018331
Functional accessories (PC0017)	Sewing threads (PD0041)	3.0% Polyamide (Nylon) (RM0182) 97.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00051424, TE-00012394, TE-00018664, TE-00041923, TE-00011311, TE-00003903, TE-00018331
Functional accessories (PC0017)	Sewing threads (PD0041)	64.0% Recycled post-consumer Polyester (RM0189) 36.0% Cotton (RM0102)	GRS (GRS)	TE-00051424, TE-00018664, TE-00012394, TE-00011311, TE-00041923, TE-00003903, TE-00018331
Functional accessories (PC0017)	Sewing threads (PD0041)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00051424, TE-00012394, TE-00018664, TE-00011311, TE-00041923, TE-00003903, TE-00018331

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

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**Amann & Söhne GmbH & Co. KG
 Global Recycled Standard (GRS)**

Site Appendix

Under the scope of this certificate, the following facilities have been audited and found to be in conformity:

Facility name - TE-ID	Address	Process categories
Amann & Söhne GmbH & Co. KG (main) TE-00041923	Hauptstrasse 1 74357 Bönnigheim Baden-Württemberg, DE-BW Germany, DE	Brand (PR0035)
Amann Vietnam Co. Ltd. (facility) TE-00003903	Tam Thang Industrial Zone, Tam Thang Ward, Tam Ky City 74357 Quang Nam Province Quảng Nam , VN-27 Quảng Nam, VN-27 Vietnam, VN	Dyeing (PR0008) Finishing (PR0012) Packing (PR0020) Pre-treatment (PR0021) Preparatory (PR0022)
Amann Trading (Shanghai) Co., Ltd. (facility) TE-00018331	RM1702-1703 Hailiang Building No. 22 Lane 118 Rd. Zhongjiang Putuo District 200062 Shanghai China, CN	Trading (PR0030)
Amann Sewing Threads (Yancheng) Co. Ltd. (facility) TE-00018664	16 LIJIANG ROAD, YANCHENG EDZ 224007 YANCHENG Jiangsu Sheng, CN-JS China, CN	Dyeing (PR0008) Finishing (PR0012) Spinning (PR0027)
Amann Romania S.R.L (facility) TE-00011311	Str. Mihai Viteazu nr. 327 J 507085 Harman Braşov, RO-BV Romania, RO	Dyeing (PR0008) Finishing (PR0012) Spinning (PR0027)
Amann Bangladesh Ltd. (facility) TE-00012394	Plot# R.S. 2497-98, Tapirbari, Tengra, Mawna, Sreepur, Gazipur Dhaka, BD-C Bangladesh, BD	Dyeing (PR0008) Finishing (PR0012) Packing (PR0020) Pre-treatment (PR0021)
Amann Twisting (Yancheng) Co., Ltd. (facility) TE-00051424	68 Yan Du East Road, Yancheng EDZ 224007 Yancheng Jiangsu Sheng, CN-JS China, CN	Finishing (PR0012) Spinning (PR0027)

Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories
No subcontractors		

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Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certification body	Expiry date	Address	Process categories
No certified subcontractors				

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