



HOURS

Representatives are available Monday thru Thursday from 8:00 am until 5:00 pm Mountain Time, and Fridays 8:00 am to 3:00 pm to take your phone orders. You may fax your order 24 hours a day. All orders received before 3:00 pm local time, and 1:00 pm on Fridays will be shipped that same day.



PRICING

Prices are subject to change without notice. Call your sales representative for current pricing. Prices indicated are for wholesale only. A sales tax license is required for all purchases.



SHIPPING

Orders may be shipped via UPS or truck freight from warehouse locations across the United States: Denver, CO, Charlotte, NC, Chicago, IL and Los Angeles, CA. Call your sales representative to get a "return authorization number" for the product being returned.



WEBSHOP

To order on line visit WWW.AMANNUSA.COM, select the ORDER icon. If you do not have a User ID and Password, select contact support to get set up. Part numbers have been added to this guide for easier navigation on Webshop. The part number can be found in (parenthesis).

HOW TO CONTACT US:

Call toll free: 1-888-654-7522 or 303-453-0771

Fax: 1-888-282-7249

Website: www.amannusa.com

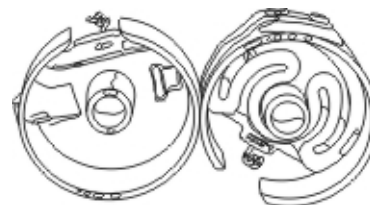
E-mail: sales.amannusa@amann.com

MISCELLANEOUS ITEMS:

(17.505) 505 Spray Adhesive 17oz	\$16.45
(DK5) DK5 Spray Cleaner for adhesive removal 17oz	9.00
(LB5) LB5 Spray Lubricant 10oz	8.80
(BC) Bobbin case style "L"	13.65
(VBC) Value Bobbin case style "L"	5.25
(SBC) Spring Bobbin case style "L"	15.75
(VSBC) Value Spring Bobbin case style "L"	5.75
(MBC) Spring Bobbin case style "M"	29.00
Fabric Markers - Available in 22 bobbin hiding colors.	3.29
(FM1)Black - (FM6)Brown - (FM2)Foxy Red - (FM46)Fuchsia - (FM12)Gray	
(FM4)Green - (FF9)Hot Pink - (FF8)Lavender - (FF10)Light Blue - (FF4)Lime	
(FM13)Mustard - (FM33)Navy - (FM27)Olive - (FM7)Orange - (FM47)Peach	
(FM61)Purple - (FM65)Red - (FM3)Royal Blue - (FM37)Silver - (FM34)Teal	
(FM20)Violet - (FM5)Yellow	
(FMKIT) Fabric Marker Kit - Set of 22 colors.	54.00
(10.BLOW) Canned Air - 10oz; high pressure.	10.00
(FRAY) Fray Check .75fl oz	2.49
(BOT.OZ) 1 oz Plastic Oiler - (oil sold separately)	2.95
(OILER.QT) Machine Oil - White machine oil, 1qt.	9.25
(OIL.KIT) Oil Kit - 2 oilers, 1qt. of oil and funnel.	17.50

To Spring or not to Spring

When referring to a spring loaded bobbin case, the reference is to the flat piece of metal that is used to provide positive displacement of the bobbin within the bobbin case. The advantage to this design is it allows more precise control and rotation for the bobbin as well as making bobbin changes easier.



(Non-spring)

(Spring)

AMANN USA

EMBROIDERY THREADS

THREAD

ISACORD (POLYESTER)

Size	Qty.	Description	Price
(C5.col#) 5,000m cone	Any	All colors	\$_____
(C1.col#) 1,000m cone	Any	All colors	\$_____

ISACORD MULTICOLOR (POLYESTER)

(C1.col#) 1,000m cone	Any	All colors	\$_____
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ISAFIL (RAYON)

Size	Qty.	Description	Price
(F5.col#) 5,000m cone	Any	All colors	\$_____

YENMET (METALLIC)

Size	Qty.	Description	Price
(Y5.col#) 5,000m cone	Any	All colors	\$33.00
(Y1.col#) 1,000m cone	Any	All colors	8.50

Pearlescence (Iridescent)

Size	Qty.	Description	Price
(Y1.col#) 1,000m cone	Any	All colors	10.00

Twilight (Specialty Metallic)

Size	Qty.	Description	Price
(Y1.col#) 1,000m cone	Any	All colors	8.50

Metallic threads are not to be used on wool, leather, or rubber

SERAFIL 60wt (Lettering Thread)

Size	Qty.	Description	Price
(SE5.col#) 5,000m cone	Any	All colors	\$8.50

N-TECH CS 70 30wt (Fire Retardant)

Size	Qty.	Description	Price
(3602-col#) 5,000m Cone	Any	All colors	\$40.00

ISA TEXTLIGHT 40wt (Glow in the Dark)

Size	Qty.	Description	Price
(2935-1260) 1,000m Cone	Any	One color	\$14.00

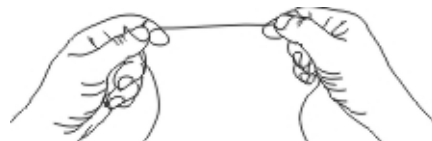
THREAD COLOR KITS

Top 50 Isacord Polyester Color Kit	Price
Kit contains the most popular Isacord colors (C1K.TOP50)	\$125.00

Isacord Polyester Mini-kingspool Kit kit contains every available Isacord color (C1K.345)	\$850.00
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Thread Tensile Strength.

Tensile strength is a measure of a thread's ability to withstand the strains of being pulled apart. It is measured at the point just before breaking. Test a sample of thread by winding a piece around your fingers as shown. Now slowly pull on the thread, noting the resistance of the thread before reaching its breaking point. You will find that Amann USA threads will provide less thread breaks and greater productivity than the competition.



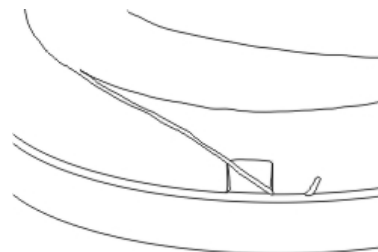
Metallic Myths.

Forget all the terrible stories that you've heard regarding metallic thread. Although many of them may be true, Yenmet is the cure for the metallic running blues.

Yenmet features high quality construction techniques combined with a unique polyester coating, allowing the thread to out perform any other metallic available.

Storage is a Snap.

The days of wasted thread and messy storage are a thing of the past. Amann USA was the first to introduce the unique snap down base cone nearly thirty years ago.



(Snap down base)

BOBBINS (PRE-WOUND POLYESTER) (Gross =144, Box = 100)

Coats Trusew

Style & Size	Qty.	Description	Price
(.LV15W) 132yd.	Any	White	\$49.50
(.LV15B) 132yd.	Any	Black	63.75
(.MV15W) 235yd.	Any	White	90.25
(.MV15B) 235yd.	Any	Black	104.00

Coats Trusew (Magnetic Core)

(.COATSMAGLW) 132yd.	Any	White	\$38.00
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Coats Astra (Spun Poly)

(.LTRI) 114yd.	Any	White	\$29.25
(.MTRI) 207yd.	Any	White	57.00
(.ATRI) 124yd.	Any	White	50.00

Coats Firefly (Spun Nomex - Fire Retardant)

(.LFIREW) 67yd.	Any	White	\$67.00
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Economy

(.BOBLW) 132yd.	Any	White	\$39.75
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Magna-Glide (Magnetic Core) (Box=100)

(.MAGLW) 135yd.	Any	White	\$38.50
(.MAGLB) 130yd.	Any	Black	41.00
(.MAGMW) 235yd.	Any	White	67.50

NEB (Plastic Sides)

(.NEBLW) 131yd.	Any	White	\$40.50
(.NEBLB) 131yd.	Any	Black	43.00

SureStitch

(.SSCLW) 132yd.	Any	White	\$28.50
(.SSCLB) 132yd.	Any	Black	36.75
(.SSCMW) 235yd.	Any	White	47.25
(.SSCMB) 235yd.	Any	Black	63.00
(.SSSPLW) 114yd.	Any	White Spun Poly	27.25
(.SSNLW) 125yd.	Any	White Plastic Side	31.00
(.SSMAGLW) 134yd.	Any	White Magnet Side	41.00
(.SSMAGMW) 235yd.	Any	White Magnet Side	71.50
(.SSULTRALW)134yd.	Any	White	35.00
(.SSULTRAMAGLW)135yd.	Any	White Magnetic Ring	35.00
(.SSULTRALB)120yd.	Any	Black	35.00
(.SSPLASTICLW)120y	Any	White	35.00
(.SSULTRAMW)220yd.	Any	White	45.00

SABA (POLY BOBBIN THREAD)

(S5.2000)5,000m cone	Any	White	\$10.00
(R5.0020)5,000m cone	Any	Black	\$8.75

Definition of Style.

Industrial embroidery machines employ two main styles of bobbins. The "L" style and the "M" style. "L" is the smaller of the two and is roughly the size of a nickel. "M" is larger and is about the size of a quarter.



SureStitch

The latest innovation in our SureStitch line is our UltraBob. Simply, this continuous filament high strength polyester bobbin will provide the most consistent tension available from any bobbin on the market. Even those costing twice as much.

SCISSORS & TRIMMERS

General Purpose

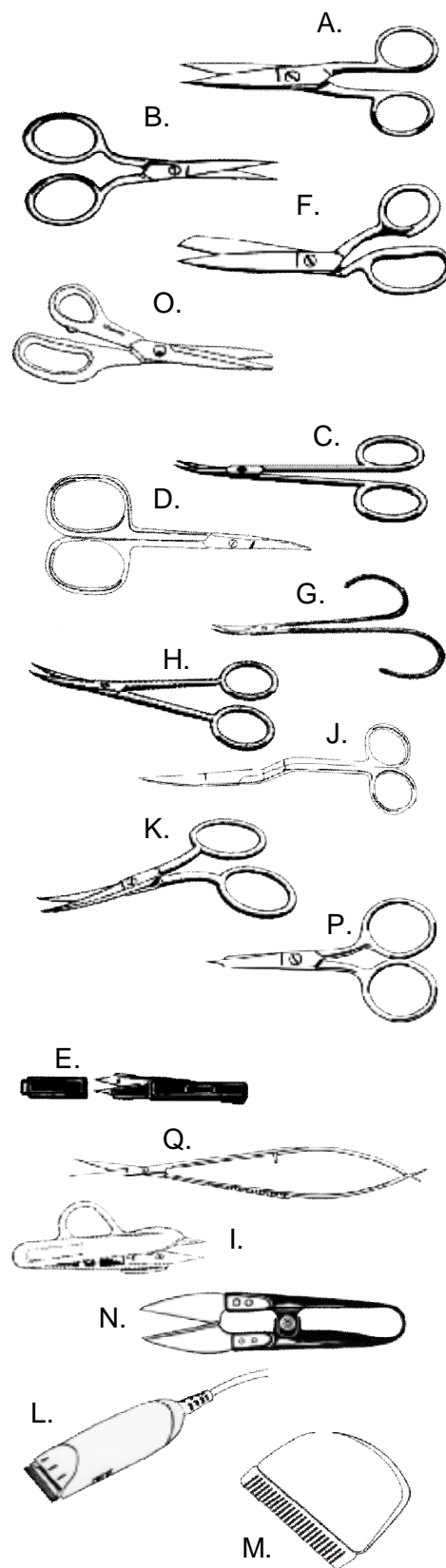
- A. 5.5" Crafting Scissors: Sharp points; one blade ground with knife edge; forged. (S4025) \$18.50
- B. 4" Curved Long Blade Scissors: Sharp points; finely curved blades; larger finger holes; forged. (S4584) 16.50
- F. 8" Serrated Bent Trimmer: Serrated edge; sharp points; one blade serrated. (SS6580CS8) 24.75
- O. 8.5" Cushion Grip Scissor: Serrated edge; blunt points; plastic handle with cushion grips (S1860) 16.00

Fine Trimmers

- C. 3.5" Cuticle Tower Point Scissors: Extra narrow curved blades; fine points; double plated. (S44635) \$13.25
- D. 3.5" Curved Fine Point Scissor: Fine points; narrow curved blades; forged. (S4544) 9.95
- G. 4" Curved Iris Scissors: Slight curved blade; stainless steel; bendable handles. (S8222C) 10.75
- H. 3.5" Fine Curved Blade: Extra fine points; perfect for tight stitches. (S62835) 8.50
- J. 6" Double Curved Scissors: Curved blades; bent handle; forged. (S404DC6) 20.75
- K. 4" Bent Handle Scissors: Curved blades; bent handle; larger finger holes; double plated. (S401DC4) 22.00
- P. 4" Moco Tip large ring scissors. (S711) 12.50

Thread Nippers

- E. Ginger Thread Nippers: Very sharp; fine tipped blades; black plastic case with safety cover. (S0487NS) \$14.25
- Q. 4.5" EZ Snips micro serrated blade fine point (S738P) 10.75
- I. Zenith Nipper: Plastic handle with a finger grip; sharp blades for general trimming. (S800) 1.99
- N. 4" Thread Nipper: small and light; stainless blades (S8269) 1.99
- L. Peggy's Stitch Eraser 3: 110volt thread nipper. (PSE.8688) 79.95
- M. Replacement Blade for the Peggy's Stitch Eraser 3. (PSE.BLADE) 20.00



AMANN USA

EMBROIDERY THREADS

NEEDLES (1 pack contains 10 needles /1 box contains 10 packs or 100 needles)

Groz-Beckert

System	Sizes	Points	Qty.	Price
16x257	#65/9,#70/10,#75/11, #80/12,#90/14	R, FFG FG	1pack	\$1.95

(GB659.1)	#65/9 R	(GB7511.2)	#75/11 FFG
(GB659.2)	#65/9 FFG	(GB7511.3)	#75/11 FG
(GB659.3)	#65/9 FG	(GB8012.1)	#80/12 R
(GB7010.1)	#70/10 R	(GB8012.2)	#80/12 FFG
(GB7010.2)	#70/10 FFG	(GB8012.3)	#80/12 FG
(GB7010.3)	#70/10 FG	(GB9014.1)	#90/14 R
(GB7511.1)	#75/11 R	(GB9014.2)	#90/14 FFG
		(GB9014.3)	#90/14 FG

DBxK5	#65/9,#70/10,#75/11, #80/12,#90/14	RG, FFG FG	1pack	\$1.95
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(GB659.1K5)	#65/9 R	(GB7511.2K5)	#75/11 FFG
(GB659.2K5)	#65/9 FFG	(GB7511.3K5)	#75/11 FG
(GB659.3K5)	#65/9 FG	(GB8012.1K5)	#80/12 R
(GB7010.1K5)	#70/10 R	(GB8012.2K5)	#80/12 FFG
(GB7010.2K5)	#70/10 FFG	(GB8012.3K5)	#80/12 FG
(GB7010.3K5)	#70/10 FG	(GB9014.1K5)	#90/14 R
(GB7511.1K5)	#75/11 R	(GB9014.2K5)	#90/14 FFG
		(GB9014.3K5)	#90/14 FG

Gebedur	#65/9,#70/10,#75/11, #80/12,#90/14	R,FFG	1pack	4.35
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(GB659.1G)	#65/9 R	(GB7511.2G)	#75/11 FFG
(GB659.2G)	#65/9 FFG	(GB8012.1G)	#80/12 R
(GB7010.1G)	#70/10 R	(GB8012.2G)	#80/12 FFG
(GB7010.2G)	#70/10 FFG	(GB9014.1G)	#90/14 R
(GB7511.1G)	#75/11 R	(GB9014.2G)	#90/14 FFG

Schmetz and Organ Needles

(Available in select sizes and points. Call for availability)

Organ home style sewing machine needles. (Flat back style)

System	Sizes	Points	Qty.	Price
15x1	#65/9,#75/11,#80/12, #90/14	R,FG	1pack	\$3.50

(N151.9)	#65/9 R	(N151.12)	#80/12 R
(N151.9B)	#65/9 FG	(N151.12B)	#80/12 FG
(N151.11)	#75/11 R	(N151.14)	#90/14 R
(N151.11B)	#75/11 FG	(N151.14B)	#90/14 FG

Eye of the Needle



- A. Standard Sharp Point (R)(RG): Best suited for stable fabrics such as canvas, denim, bath towels or caps.
- B. Light Ball Point (FFG): The perfect all purpose needle, with characteristics of both sharp and ball points.
- C. Medium Ball Point (FG): Designed for use with delicate loose knit sweater fabrics.

System 16x257 Designed for industrial embroidery; a reinforced shaft and string polished eye provides the perfect needle for most applications.

System DBxK5 Well suited to embroidery; has a reinforced shaft, a larger needle eye and an eye to point distance slightly less than 16x257.

System Gebedur Titanium nitrate coating; remains sharper longer.

SureStitch TEAR- AWAY BACKINGS

BT-10 1.0oz	Size	Qty.	Price
(BT.107725)	7"x 7"	250/pack	\$16.00
(BT.108525)	8.5"x 8.5"	250/pack	20.00
(BT.10121810)	12"x 18"	100/pack	21.00
(BT.10162210)	16"x 22"	100/pack	27.50
(BT.102300)	23"x 100yd.	1 Roll	46.50
BT-15 1.5oz	Size	Qty.	Price
(BT.157725)	7"x 7"	250/pack	\$17.75
(BT.158525)	8.5"x 8.5"	250/pack	23.50
(BT.151425)	15"x 14"	250/pack	44.25
(BT.15800)	8"x 100yd.	1 Roll	22.00
(BT.152300)	23"x 100yd.	1 Roll	51.50
(BT.1546250)	46"x 250yd.	1 Roll	163.00
BTB-15 Black 1.5oz	Size	Qty.	Price
(BT.157725B)	7"x 7"	250/pack	\$18.00
(BT.152300B)	23"x 100yd.	1 Roll	56.50
BTSS-20 2.0oz	Size	Qty.	Price
(BTSS.W207725)	7"x 7"	250/pack	\$18.25
(BTSS.W208825)	8"x 8"	250/pack	21.00
BT-20 2.0oz	Size	Qty.	Price
(BT.207725)	7"x 7"	250/pack	15.00
(BT.PF20800)	8"x 8" perforated	250/Roll	\$24.25
CAP 2.0oz	Size	Qty.	Price
(BT.CAP2)	4.5"x 7"	250/pack	\$8.25
CAP 2.5oz	Size	Qty.	Price
(BTSS.254750)	4" x 7"	500/pack	15.50
CAP 3.0oz	Size	Qty.	Price
(BT.CAP)	4.5"x 7"	250/pack	13.00
(BT.303000)	3"x 150yd.	1 Roll	25.75
(BT.304000)	4"x 150yd.	1 Roll	33.00
(BT.3046150)	46" x 150yd	1 Roll	175.00

Special backing sizes are available. Please contact your sales rep for details.

SureStitch -

Brand backing is perfect for all types of embroidery. Features include saturated & wet laid at industry competitive prices.

Tear-Away -

Tears easily in both directions and is perfect for use on stable fabrics such as, satin jackets, denim, bath towels and similar items.

Tear-Away Adhesive -

This stick on backing requires no heat and is perfect for small items and difficult to hoop fabrics. The adhesive will not damage needles.

Cut-Away -

Excellent for maximum stability, this soft cut-away backing is ideal for use on sweaters, sports style garments, or any job where backing material will come in contact with skin.

Poly-Mesh -

Designed for the extra stability needed on jersey, interlock and pique knit shirts. This backing material is also used for very intricate embroidery designs.

No Show -

Similar to Poly-mesh backing, but is constructed of nylon rather than polyester.

Aqua-Top -

This water soluble, biodegradable topping keeps stitches from sinking into terry knits and similar fabrics.

Press 'n - Hoop

Similar to Tear-Away Adhesive, but uses heat from an iron for application.

Soft Tear-Away

Tear-Away Soft has the benefits of a Tear-Away but the softness of a Cut-Away. Excellent for fleece and woven fabrics, with excellent stitch support.

SureStitch CUT-AWAY BACKINGS

BC-20 2.0oz	Size	Qty.	Price
(BC.207725)	7"x 7"	250/pack	\$21.75
(BC.208525)	8.5"x 8.5"	250/pack	27.00
(BC.19121825)	12"x 18"	250/pack	62.00
(BC.19162210)	16"x 22"	100/pack	36.75
(BC.192300)	23"x 100yd.	1 Roll	70.00

BCB-20 Black 2.0oz	Size	Qty.	Price
(BC.207725B)	7"x 7"	250/pack	\$21.75
(BC.208525B)	8.5"x 8.5"	250/pack	22.00
(BC.20121810B)	12"x 18"	100/pack	27.75
(BC.202300B)	23"x 100yd.	1 Roll	80.00

BC-22 2.2oz	Size	Qty.	Price
(BC.227725)	7"x 7"	250/pack	\$23.50
(BC.228525)	8.5"x 8.5"	250/pack	29.50
(BC.221800)	18"x 100yd.	1 Roll	55.00
(BC.2256200)	56"x 200yd.	1 Roll	250.00
(BC.PF22800)	8"x 8" perforated	250/Roll	25.50

BCB-22 Black 2.2oz	Size	Qty.	Price
(BC.227725B)	7"x 7"	250/pack	\$23.50
(BC.221800B)	18" x 100yd	1 Roll	65.00

BCSS-25 2.5oz	Size	Qty.	Price
(BCSS.257725)	7"x 7"	250/pack	\$17.00
(BCSS.258825)	8"x 8"	250/pack	21.75
(BCSS.252300)	23"x 100yd.	1 Roll	59.00
(BCSS.2546250)	46"x 250yd.	1 Roll	188.50

BCSS-30 3.0oz	Size	Qty.	Price
(BCSS.307725)	7"x 7"	250/pack	\$16.50
(BCSS.308825)	8"x 8"	250/pack	21.00
(BCSS.302300)	23"x 100yd.	1 Roll	71.00

BCB-30 Black 3.0oz	Size	Qty.	Price
(BC.308825B)	8"x8"	250/pack	\$29.00

BC-31 3.1oz	Size	Qty.	Price
(BC.307725)	7"x 7"	250/pack	\$22.00
(BC.308525)	8.5"x 8.5"	250/pack	29.50
(BC.301425)	14"x 14"	250/pack	58.00
(BC.301800)	18"x 100yd.	1 Roll	70.00
(BC.3056200)	56"x 200yd.	1 Roll	269.00

Saturated Dry Laid Non-Woven's

Although not as uniform in appearance as Wet Laid backing/stabilizers, saturated fabrics do offer other advantages.

Saturated backings can be produced with a softer hand and are considerably thicker for the same weight as compared to Wet Laid products. The major components are polyester and/or rayon fibers, bonded with acrylic binder. Tear-away's can be produced to hold more stitches due to the longer fiber utilized in manufacturing saturated non-woven's.

Wet Laid Backing

Construction of the backing material is an important factor in determining a high quality product. Backing is essentially a fabric, which is a combination of a fiber and binder. The most popular backing fibers are rayon and polyester. Acrylic is the binder of choice. "Wet Laid" is the best manufacturing process and creates a backing fabric of paper-like evenness that other processes do not achieve. The backing starts out as very small fibers mixed with water to create a slurry material. The slurry is poured into a shallow table and water is vacuumed away from underneath. It is cured by heating in large ovens and is finally cut to smaller sizes or rolls. Amann USA offers the widest selection of quality "Wet Laid" backing available.



SPECIAL BACKINGS AND TOPPINGS

Aqua-Top 20 micron	Size	Qty.	Price
(W7725)	7"x 7"	250/pack	15.25
(W7750)	7"x 7"	500/pack	33.50
(W1000)	10"x 125yd.	1 Roll	40.00
(W4000)	40"x 125yd.	1 Roll	120.00
(WPF500)	5"x 5" perforated	792/Roll	27.50

Poly-Mesh	Size	Qty.	Price
(BC.POLY25)	7"x 7"	250/pack	\$32.50
(BC.POLY00)	20"x 50yd.	1 Roll	69.50

No Show 1.0oz	Size	Qty.	Price
(SHO7725B) BLACK	7"x 7"	250/pack	23.00
1.5oz	Size	Qty.	Price
(SHO7725)	7"x 7"	250/pack	21.00
(SHO8525)	8.5"x 8.5"	250/pack	29.00
(SHO00)	20"x 50yd.	1 Roll	46.00
1.8oz	Size	Qty.	Price
(SHO1887525)	8"x 7.5"	250/pack	26.75

Tear-Away Adhesive 1.5oz	Size	Qty.	Price
(BT.AD800)	8"x 25yd.	1 Roll	33.75

Tear-Away Soft 1.8oz	Size	Qty.	Price
(BT.SO7725)	7" x 7"	250/pack	20.00
(BT.SO8825)	8" x 8"	250/pack	23.00
(BT.1857250)	57"x 250yd.	1 Roll	255.00

Press 'n Hoop 2.0oz	Size	Qty.	Price
(BT.FUS800)	8"x 25yd.	1 Roll	10.00

3D-Foam (3mm)	Size	Qty.	Price
Black (3FOAMB) - White (3FOAMW) - Light Tan (3FOAMLT) Royal Blue (3FOAMBL) - Red (3FOAMR)- green (3FOAMG)	12"x 18"	1 Piece	2.10

Cover Up (Iron on protects skin from stitches)			
(CU.1210) White	12"x10yd.	1 Roll	20.00
(CU.1210B) Black	12"x10yd.	1 Roll	23.25

Special backing sizes are available. Please contact your sales rep for details.

3D FOAM

Our 3mm non-porous foam is the ideal depth and density for 3 dimensional embroidery.

For usage tips please visit our website at www.amannusa.com, under the backing icon, located on the lower right of the page.

COVER UP

This unique product is not a product that is stitched upon, but rather protects the skin from irritation caused by the stitches and bobbin thread. One side of the fabric has a adhesive that is ironed on to the inside of a garment after stitching has been completed. This keeps the stitches from rubbing directly on the skin. This product is used extensively for children's garments.